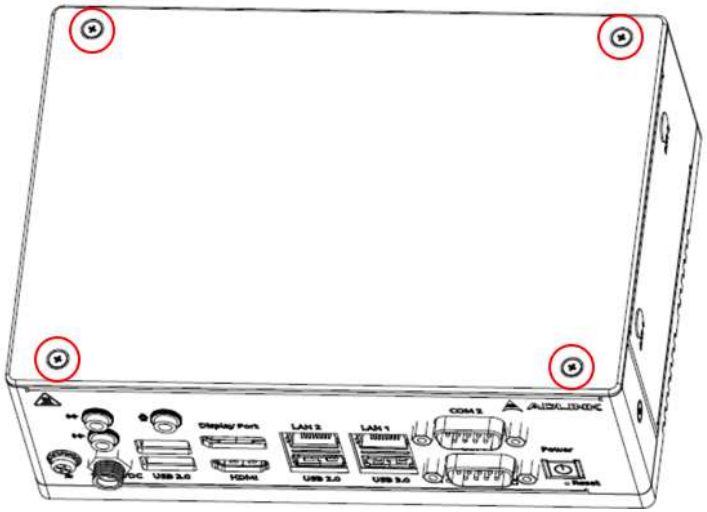
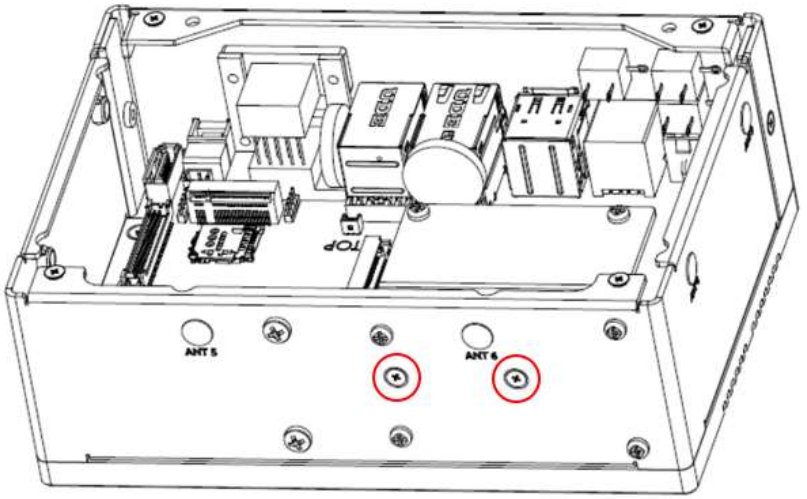
MXE-230 Standard Thermal kit for Hailo 8 assembly SOP

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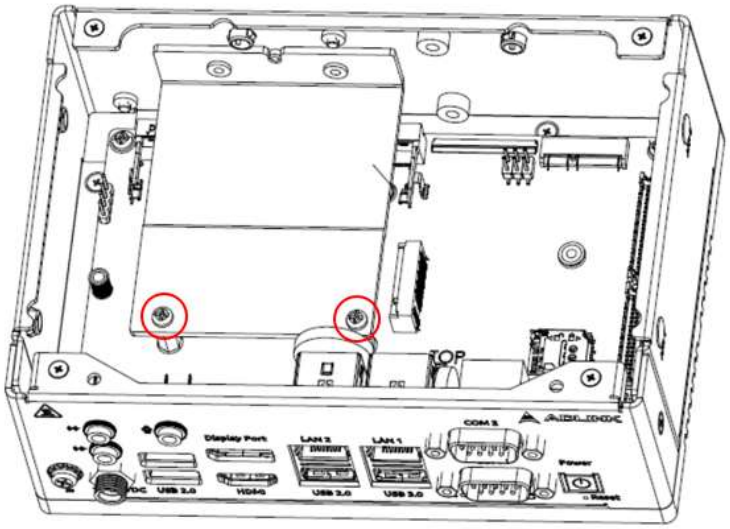
1. Remove the top side screw*4,
Then remove top case.



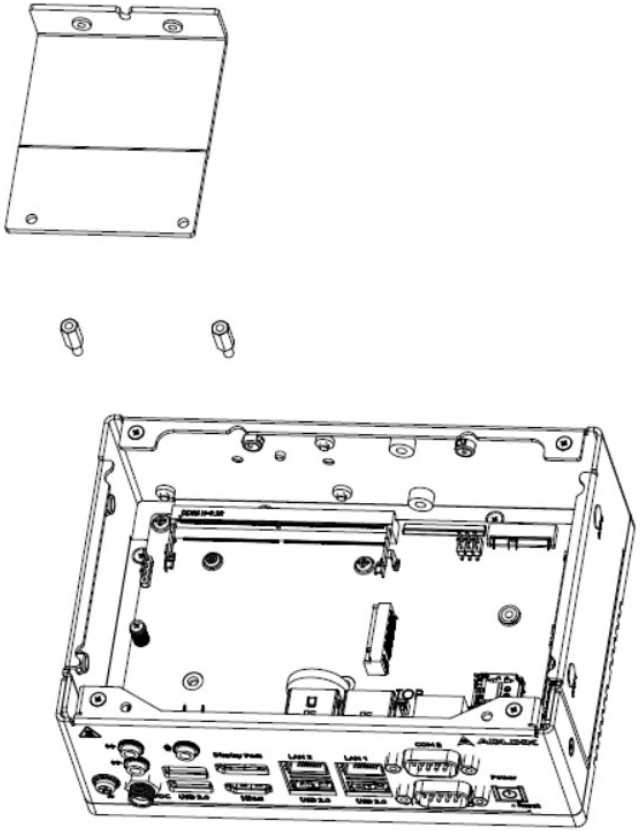
2. Remove the screw*2 on the rear.



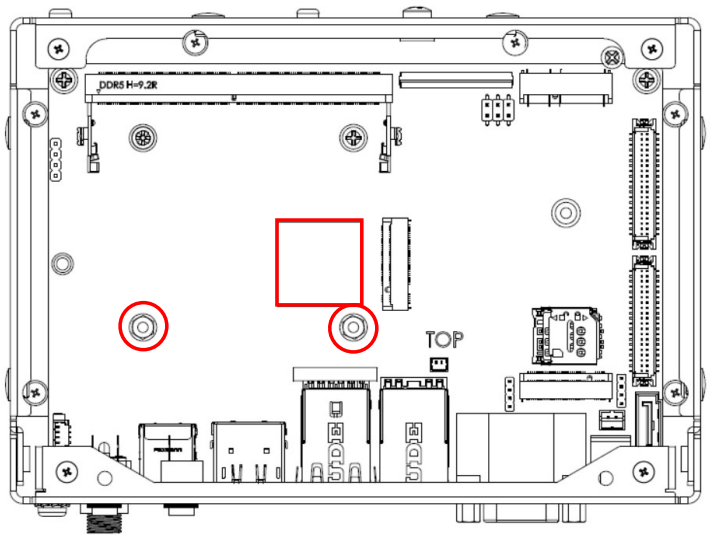
3. Remove the screw*2 of the heat sink for M.2 module.



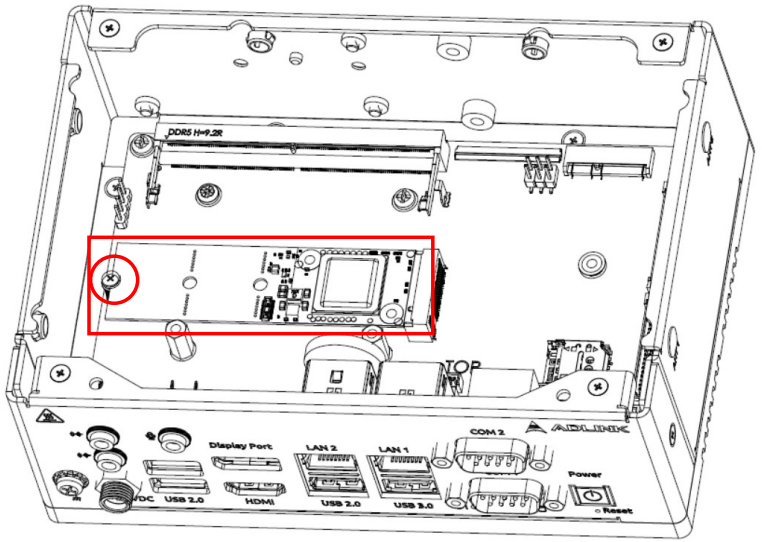
4. Remove the heat sink and studs *2.
(Caution: Don’t break the thermal pad on the heat sink).



5. Assembling the thermal pad and AI-Kit studs *2.
(Torque 4.0 kgf.cm)

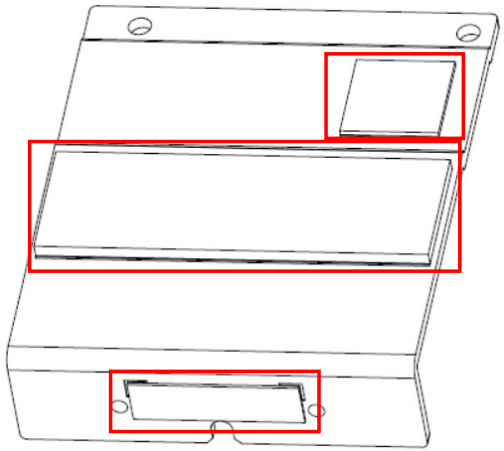


6. Assembling the Hailo-8 module and screw *1.
(Torque 2.0 kgf.cm)

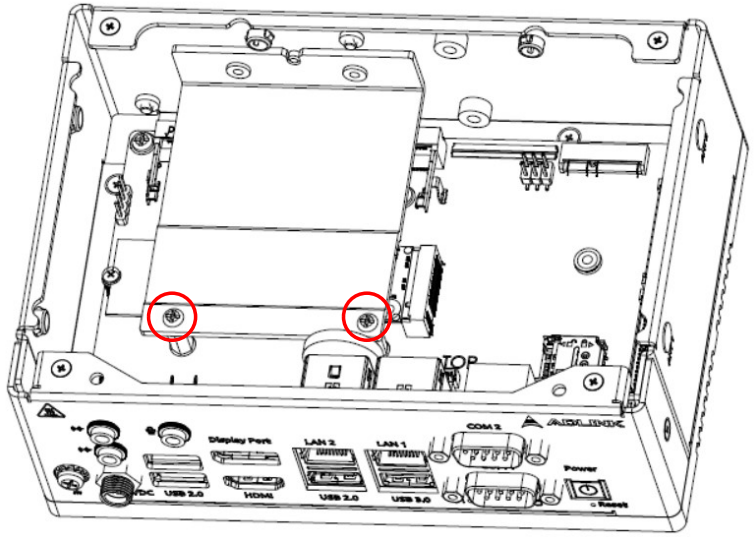


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7. Remove the heat sink thermal pad’s release paper *3.

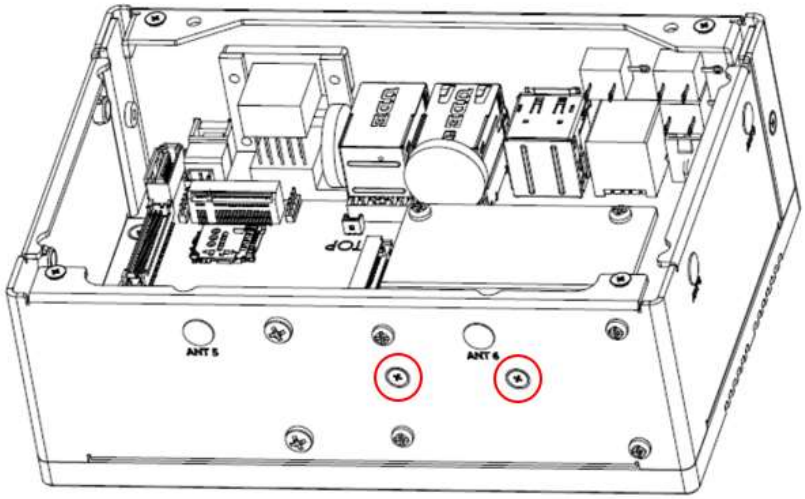


8. Assembling the heat sink for Hailo-8 module and screw *2. (Torque 3.0 kgf.cm)



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9. Assembling the screw*2 on the rear.
(Torque 3.0 kgf.cm)



10. Assembling the top case and screw*4.
(Torque 3.0 kgf.cm)

